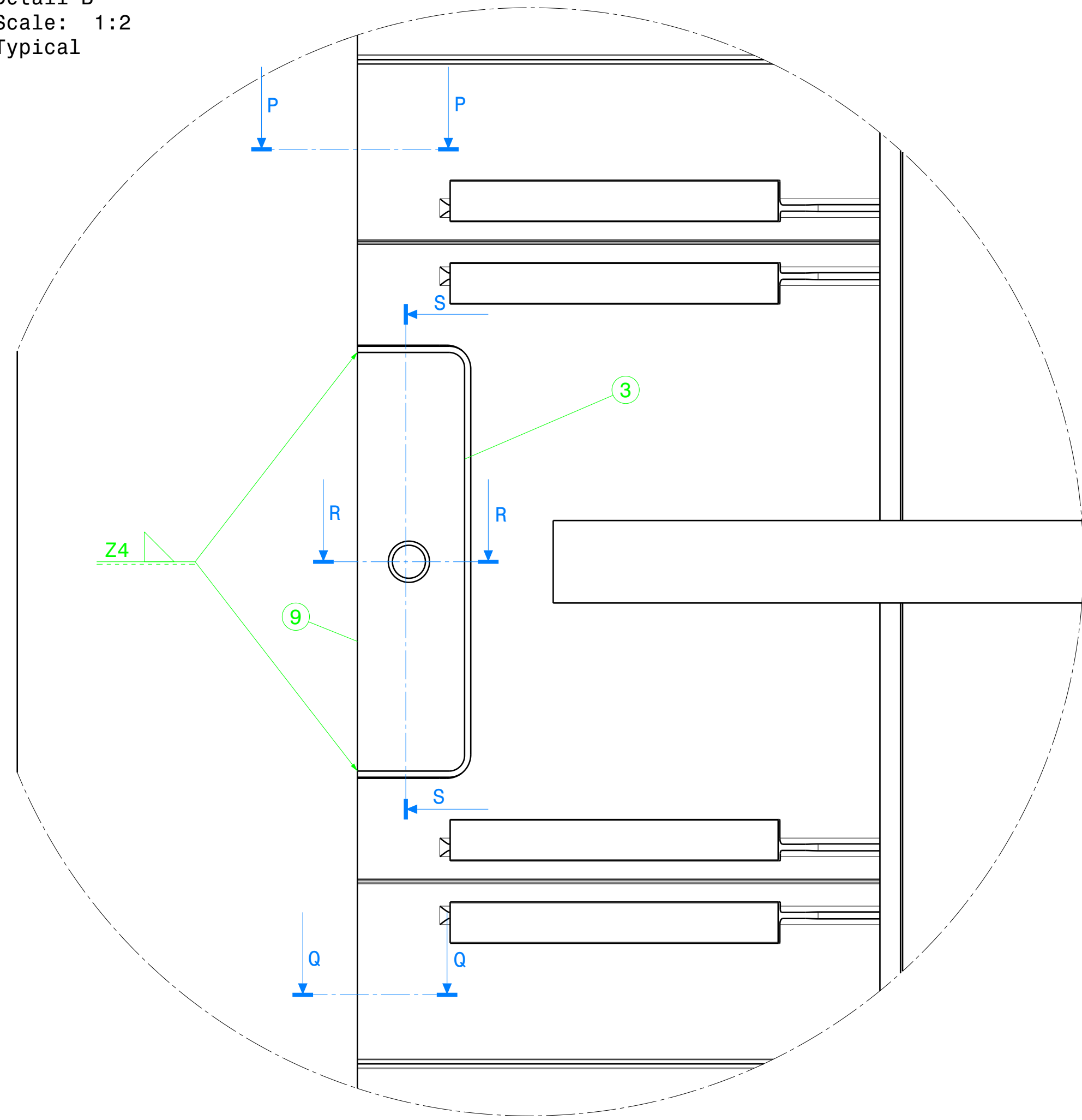
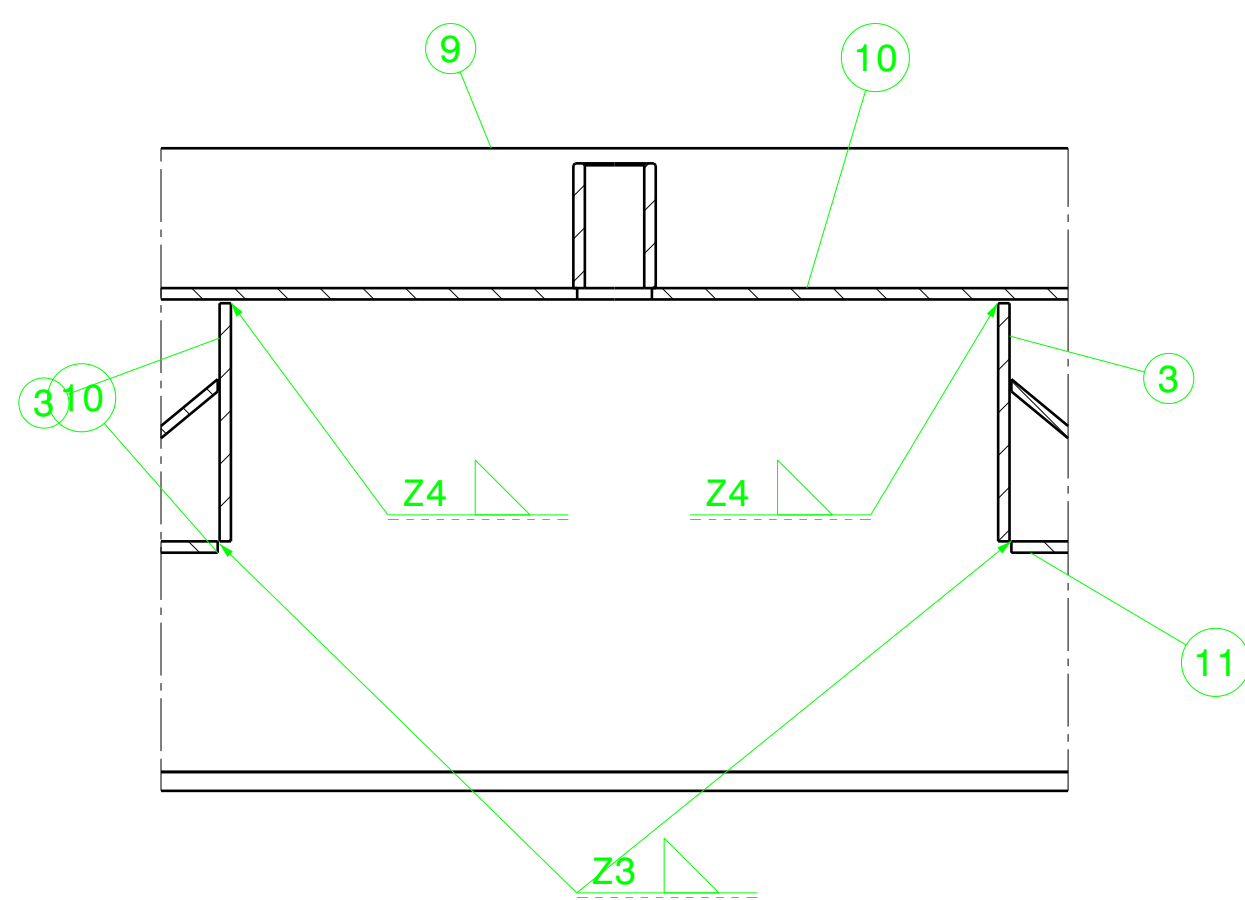


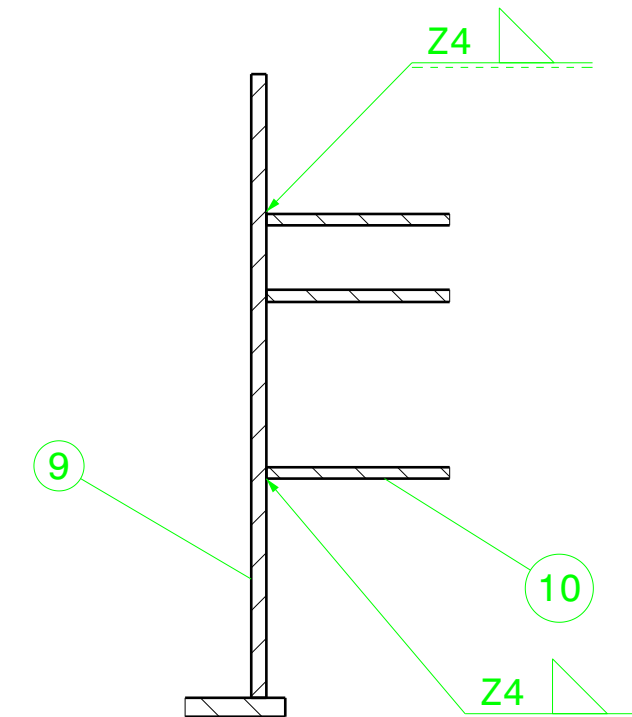
Scale: 1:2
Typical



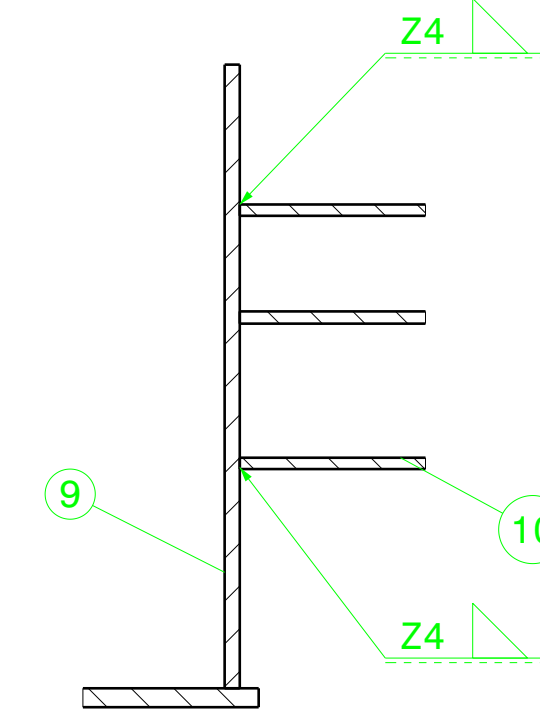
Section view S-S
Scale: 1:2
Rotate 90°



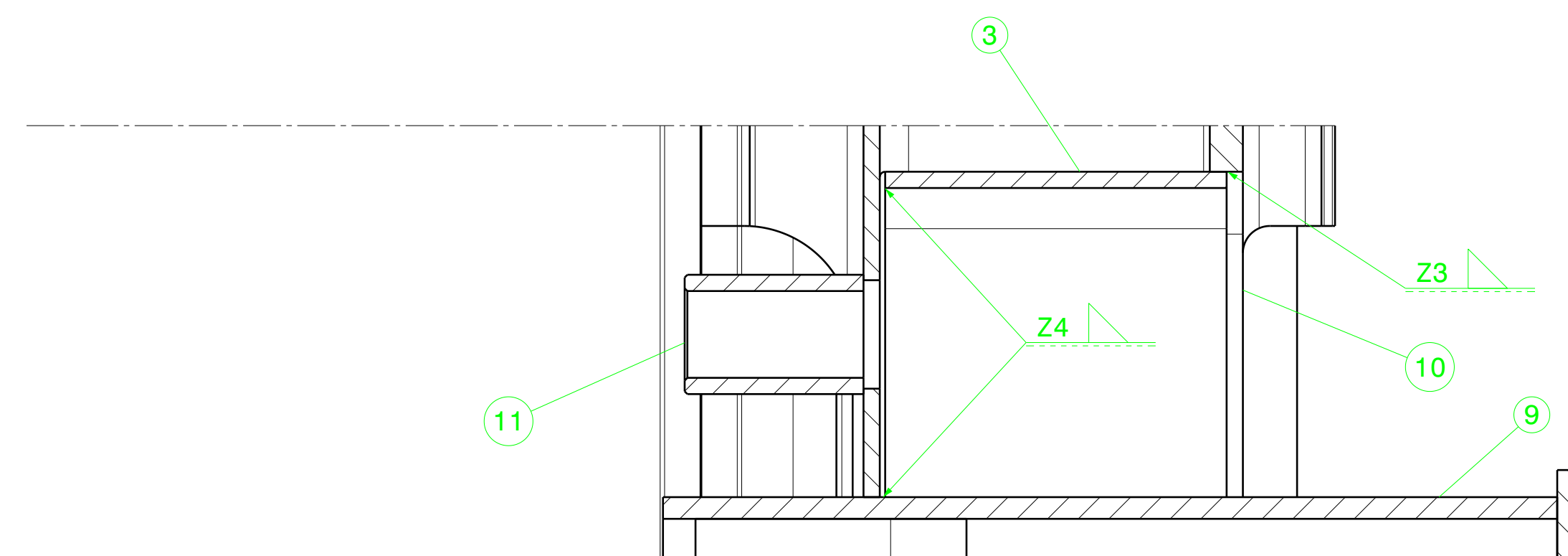
Section cut Q-Q
Scale: 1:2



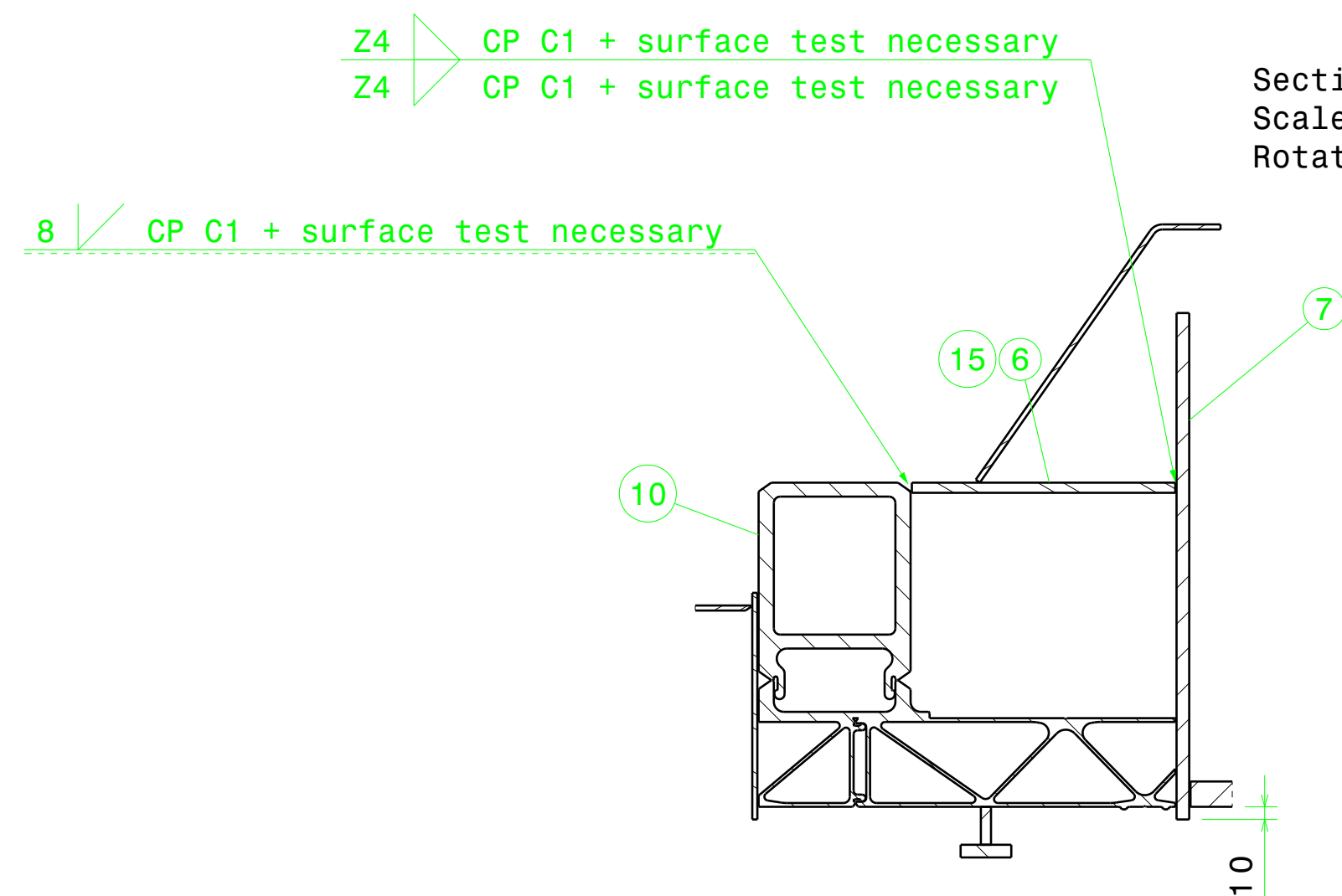
Section cut P-P
Scale: 1:2



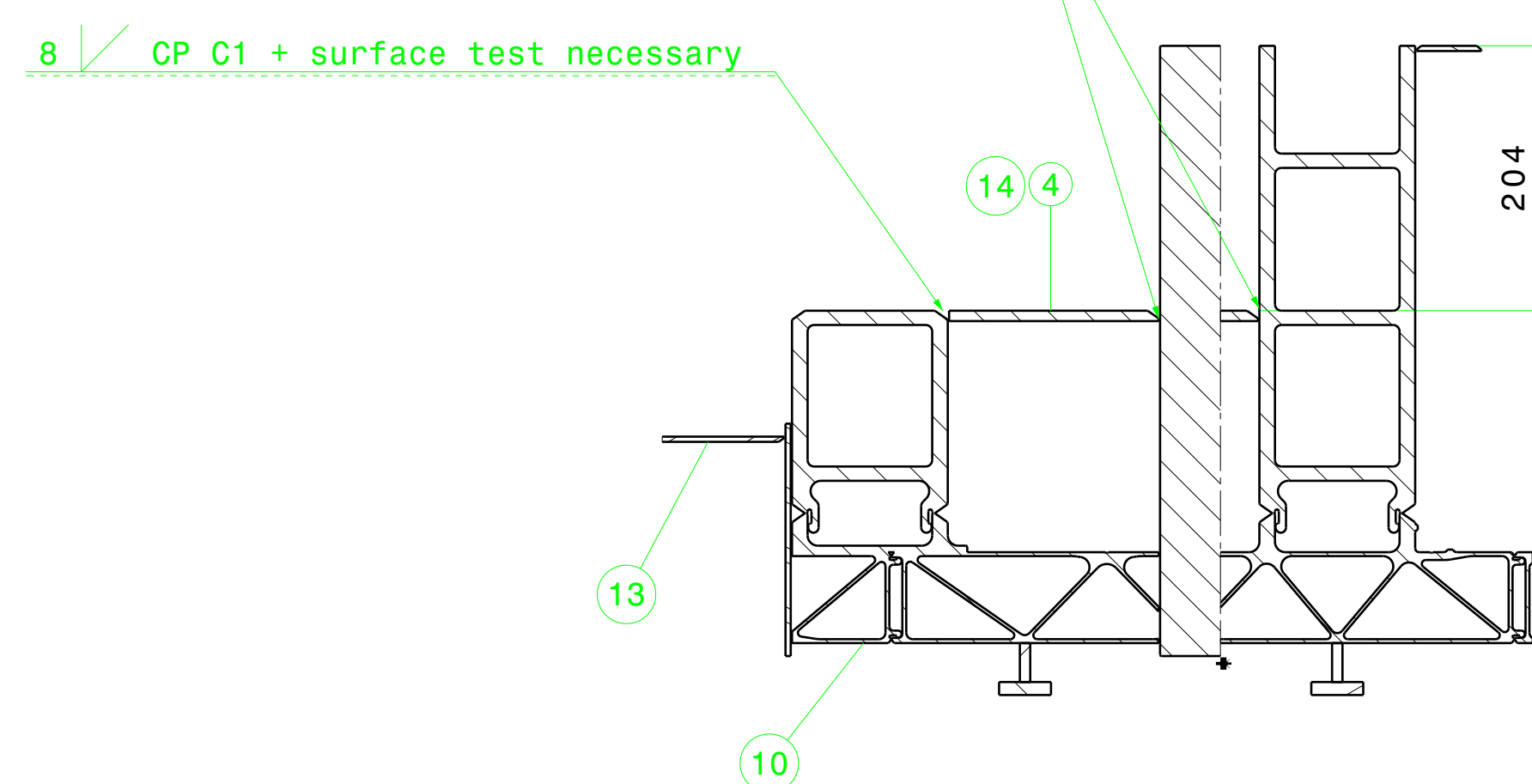
Section view R-R
Scale: 1:1



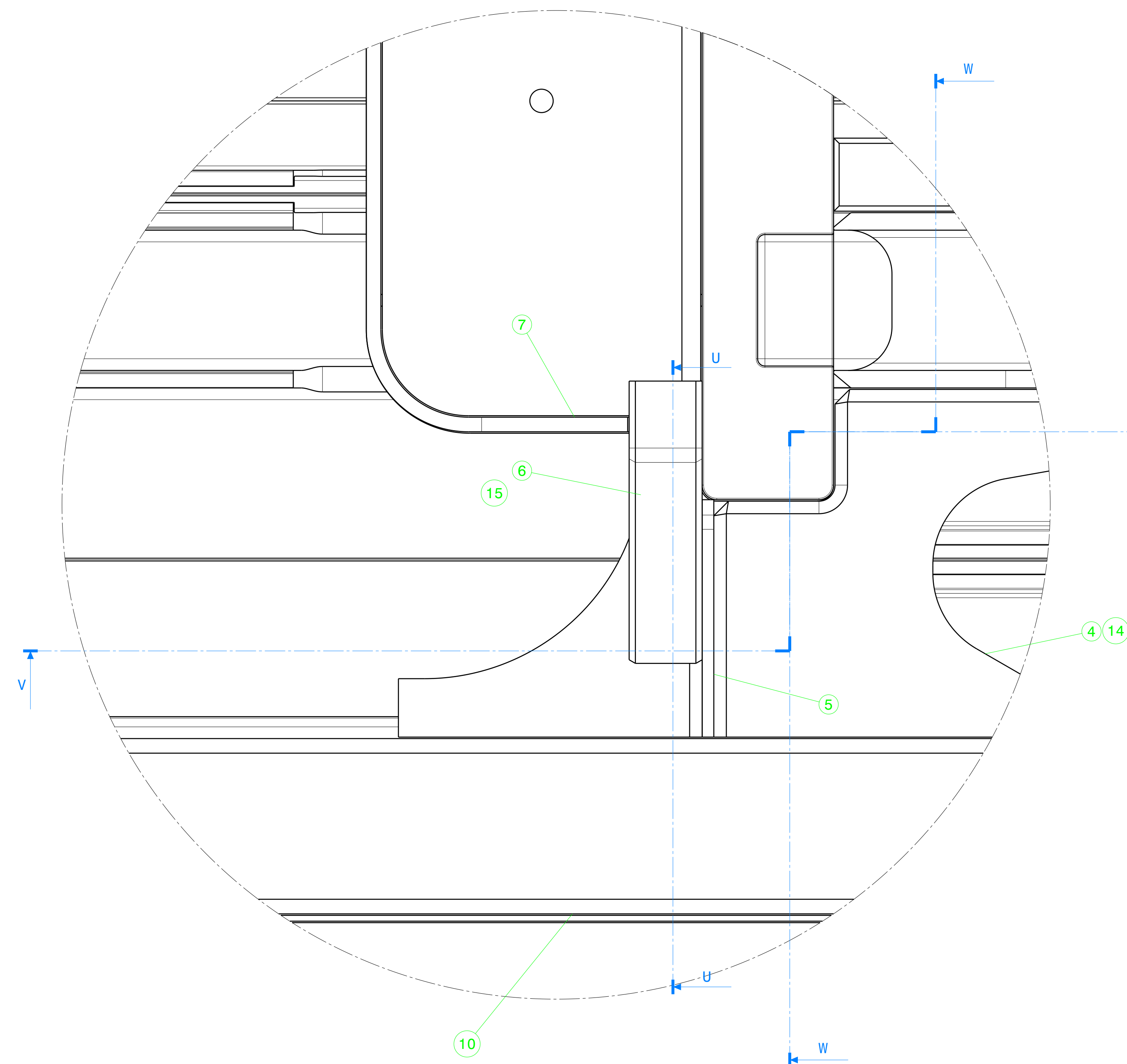
Section cut U-U
Scale: 1:5
Rotate 90°



8 / CP C1 + surface test necessary



Section cut W-W
Scale: 1:5
Rotate 90°



Detail T
Scale: 1:2

Section cut V-V
Scale: 1:2

N	ISO 13920 General Tolerances 12703 Steel Castings		
	mm	mm	mm
<1000	6.0	0.8	
<830	4.0	0.7	
<400	3.0	0.6	
<250	3.0	0.4	
<100	2.0	0.3	
<40	1.5	0.2	
O			
P	ISO 13920 Welded Construction		
	mm	mm	mm
<1000	6.0	0.8	
<830	4.0	0.5	
<400	3.0	0.2	
<200	1.2	0.4	
<100	0.8	0.3	
<40	0.5	0.3	
30-120	0.3	0.2	
2-30	0.2	0.1	
P			
P	ISO 13920 Welded Construction		
	mm	mm	mm
<1000	9.0	0.8	
>2000	8.0	0.7	
>1600	7.0	0.6	
<1200	6.0	0.5	
<800	5.0	0.4	
<400	4.0	0.3	
<200	3.0	0.2	
<100	2.0	0.1	
<40	1.0	0.1	
30-120	1.0	0.5	
3-20	1.0	0.5	
L	mm	A	E
mm	mm	mm	mm

[illegible]